

**PROCESS CONTROL SYSTEM DESIGN  
(AEIE 5202)**

**Time Allotted : 3 hrs**

**Full Marks : 70**

*Figures out of the right margin indicate full marks.*

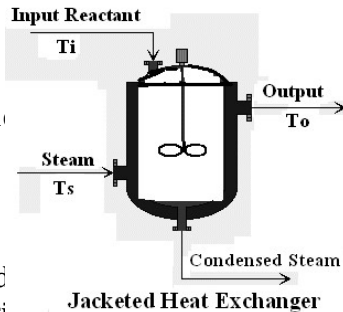
*Candidates are required to answer Group A and any 5 (five) from Group B to E, taking at least one from each group.*

*Candidates are required to give answer in their own words as far as practicable.*

**Group - A  
(Multiple Choice Type Questions)**

1. Choose the correct alternative for the following: **10 × 1 = 10**

- (i) The z-transform of  $0.5^k$  is  
 (a)  $\frac{z}{0.5+z}$       (b)  $\frac{z}{z-0.5}$       (c)  $\frac{0.5}{z-0.5}$       (d)  $\frac{0.5}{z}$
- (ii) The order of two non-interacting tanks is  
 (a) 1      (b) 2      (c) 3      (d) 4.
- (iii) The z-transform of  $\frac{1}{s+a}$  is  
 (a)  $\frac{z}{z-ae^{-aT}}$       (b)  $\frac{z}{z-e^{-aT}}$       (c)  $\frac{e^{aT}}{z-a}$       (d)  $\frac{az^{-aT}}{z-T}$
- (iv) Dual control is a/an \_\_\_\_\_ control.  
 (a) adaptive      (b) cascade  
 (c) batch      (d) supervisory.
- (v) In electrical-pneumatic system analogy the current is considered analogous to \_\_\_\_\_  
 (a) velocity      \_\_\_\_\_ ) pressure  
 (c) air flow      \_\_\_\_\_ ) air flow rate.
- (vi) The transfer function is represented by \_\_\_\_\_ with delay time of 0.1 sec.  
 (a)  $\frac{K}{0.1s+1}$        $\frac{-0.1s}{+1}$       (d)  $\frac{K e^{0.1s}}{0.1s+1}$
- (vii) Parity bits are used in \_\_\_\_\_ systems.  
 (a) power monitoring      \_\_\_\_\_ ) symmetry generation  
 (c) diagnostic monitoring      (d) error detection.



- (viii) Many digital control systems utilize Ethernet as a communications network, because  
 (a) no terminating resistors are necessary  
 (b) speed is not affected by traffic  
 (c) it is a wireless network standard  
 (d) it is robust and inexpensive.
- (ix) SCADA is  
 (a) real time data acquisition and processing  
 (b) data storing  
 (c) data monitoring and control  
 (d) all of the above.
- (x) Fuzzy logic is a \_\_\_\_\_ valued logic  
 (a) binary      (b) multi  
 (c) single      (d) binary or multi.

**Group - B**

- 2. (a) What is process identification? Draw a block diagram to show an approach to identify the order and parameters of a process.  
 (b) Develop a mathematical model of two interacting tanks. Write down the state and output equations from the model mentioning various associated matrices.  
**(2 + 3) + (5 + 2) = 12**
- 3. (a) Derive the column dynamics of a distillation column.  
 (b) A jacketed heat exchanger is heated by steam flow as shown in Fig. Develop a mathematical model of the system for the parameters given below:  
 Inlet fluid temperature and flow rate:  $T_i$  and  $q$ .  
 Outlet temperature and flow rate:  $T_o$  and  $q$ .  
 Steam (Jacket) temperature and Heat transfer area of walls:  $T_s$  and  $F$ .  
 Heat transfer coefficient =  $\alpha$ , Specific heat capacity:  $C_p$ , Inside Volume of heat exchanger =  $V$ .

**Group – C**

4. (a) What is A SCADA system? What is SCADA network? How does the SCADA handle data? Mention how many generations of SCADA are there.
- (b) With a neat and labelled diagram, explain the SCADA architecture. What are the main differences between distributed control systems and SCADA?

$$(2 + 2 + 2 + 1) + (3 + 2) = 12$$

5. (a) What is a Distributed Control System? Mention with brief explanations, the basic elements of a distributed control system.
- (b) Mention the standard protocols of data communication in a control network? Explain with proper diagrams.

$$(2 + 5) + 5 = 12$$

**Group – D**

6. (a) Describe with proper block diagram, the control scheme of a first order process using model reference adaptive controller (MRAC).
- (b) Design an open loop adaptive control scheme for zinc deposition in a Hot-dip galvanizing process.

$$6 + 6 = 12$$

7. (a) How influences of process parameter variations are reduced by gain scheduling adaptive scheme?
- (b) Present the MIT rule for a closed loop system.
- (c) “Self-tuning regulator automatically tunes its parameters to obtain the desired performance of the closed loop system.” — Justify the statement.

$$4 + 4 + 4 = 12$$

**Group – E**

8. (a) Illustrate a scheme to identify the model of an oven in open loop.
- (b) Draw an outline diagram to explain the temperature control of an electrical oven.
- (c) Design a scheme for flatness measurement and control of a steel strip in a steel plant.

$$3 + 4 + 5 = 12$$

9. (a) When you will not prefer a distillation column as a separation unit?
- (b) Derive the column dynamics of a Distillation Column consisting of 10 horizontal bubble cap tray.
- (c) How temperature gradient and pressure difference influence the separation of products in a distillation column?

$$2 + 4 + 6 = 12$$