

**INDUSTRIAL NETWORKING  
(AEI3133)**

**Time Allotted : 2½ hrs**

**Full Marks : 60**

*Figures out of the right margin indicate full marks.*

*Candidates are required to answer Group A and any 4 (four) from Group B to E, taking one from each group.*

*Candidates are required to give answer in their own words as far as practicable.*

**Group – A**

1. Answer any twelve:

**12 × 1 = 12**

*Choose the correct alternative for the following*

- (i) In simplex transmission mode, data flows:  
(a) In both directions simultaneously (b) In one direction only  
(c) Alternately in both directions (d) None of the above
- (ii) Which organization is responsible for defining industrial communication standards like Ethernet and wireless protocols?  
(a) IEEE (b) ISO (c) IEC (d) All of the above
- (iii) Which standard is used for unbalanced serial communication?  
(a) RS-232 (b) RS-422 (c) RS-485 (d) IEEE 488
- (iv) In RS-485, the communication is:  
(a) Point-to-point (b) Multi-drop  
(c) Parallel (d) None
- (v) MODBUS protocol is mainly used in:  
(a) Office LANs (b) Industrial automation  
(c) Wireless phones (d) Satellites
- (vi) Which of the following is a common use case for HART communication?  
(a) Monitoring the temperature of a process vessel  
(b) Controlling the flow rate of a pump  
(c) Measuring the pressure in a pipeline  
(d) All of the above
- (vii) What is the function of a HART handheld communicator?  
(a) To configure and calibrate HART-enabled field instruments  
(b) To transmit process variables to a control system  
(c) To modulate and demodulate HART signals  
(d) None of the above

- (viii) Foundation Fieldbus is primarily used for:
  - (a) Office automation
  - (b) Industrial process automation
  - (c) Mobile communications
  - (d) Internet browsing
- (ix) PROFIBUS uses which access method for bus communication?
  - (a) CSMA/CD
  - (b) Token Passing
  - (c) Master-Slave
  - (d) Frequency Division
- (x) The main role of an HMI system is to:
  - (a) Control sensors
  - (b) Provide user interface for monitoring and controlling industrial processes
  - (c) Replace PLCs
  - (d) Store data only

*Fill in the blanks with the correct word*

- (xi) The device used to convert digital signals into analog signals for transmission over telephone lines is called a \_\_\_\_\_.
- (xii) In synchronous communication, both sender and receiver are synchronized by a common \_\_\_\_\_.
- (xiii) DeviceNet protocol is built on top of \_\_\_\_\_ protocol.
- (xiv) The \_\_\_\_\_ model in PROFIBUS allows masters to take turns accessing the network
- (xv) MODBUS TCP/IP encapsulates MODBUS protocol within \_\_\_\_\_ packets for Ethernet communication.

### Group - B

- 2. (a) Differentiate between digital and analog communication with suitable examples. Mention two real-life applications where analog communication is still preferred. *[[CO1](Remember/LOCQ)]*
  - (b) A noiseless channel has a bandwidth of 5 kHz. If it is required to transmit binary signals, calculate the maximum data rate achievable. *[[CO3](Analyse/IOCQ)]*
  - (c) What is Manchester encoding? Draw and explain its waveform for a bit sequence 00100. *[[CO2](Analyse/IOCQ)]*
- (3 + 2) + 3 + (1 + 3) = 12**
- 3. (a) Define network topology and draw the star, bus, and mesh topologies. *[[CO2](Understand/LOCQ)]*
  - (b) Compare OSI and TCP/IP protocol models with respect to structure and use. *[[CO2](Analyse/IOCQ)]*
  - (c) A binary signal is transmitted over a noiseless channel of bandwidth 6 kHz. Calculate the maximum data rate possible. *[[CO3](Analyse/IOCQ)]*
- (2 + 3) + 5 + 2 = 12**

### Group - C

4. (a) Name two international standardization bodies responsible for communication standards and two serial data communication interface standards. *[[CO2](Remember/LOCQ)]*
- (b) Why is RS-485 considered more robust than RS-232? *[[CO2](Analyse/IOCQ)]*
- (c) Construct the query and the response message frame in MODBUS PDU to read discrete inputs 197 – 218. *[[CO2](Create/HOCQ)]*
- (2 + 2) + 3 + 5 = 12**
5. (a) State three features of proprietary protocols. Name two such protocols. *[[CO2](Remember/LOCQ)]*
- (b) Explain CSMA/CD channel arbitration scheme. *[[CO1](Analyse/IOCQ)]*
- (c) Name two sensor-level protocols. What the purpose of this protocol? *[[CO2](Understand/LOCQ)]*
- (3 + 2) + 3 + (2 + 2) = 12**

### Group - D

6. (a) What are the main features of a smart transmitter? *[[CO4](Remember/LOCQ)]*
- (b) Differentiate between open source and closed source with their pros and cons. *[[CO4](Understand/LOCQ)]*
- (c) Show the wired connection diagram of a HART communicator in a process control loop. *[[CO4](Understand/LOCQ)]*
- (d) A HART communicator shows a reading of 12 mA when connected in a pressure loop. The maximum and minimum pressures in the system are 20 kg/cm<sup>2</sup> and 0 kg/cm<sup>2</sup>. Calculate the pressure corresponding to 12 mA. *[[CO4](Analyse/IOCQ)]*
- 2 + 4 + 3 + 3 = 12**
7. (a) What is Bell 202, and how is it used in frequency modulation? *[[CO4](Understand/LOCQ)]*
- (b) Illustrate a Master-Slave HART network, showing the interaction between the primary master, secondary master, and slave devices. *[[CO4](Understand/LOCQ)]*
- (c) How is the Burst mode of communication different from the Master-Slave mode of communication? *[[CO4](Understand/LOCQ)]*
- 4 + 5 + 3 = 12**

### Group - E

8. (a) State 4 features of Manchester encoded bus powered (MBP) Characteristics. *[[CO1](Understand/LOCQ)]*
- (b) Explain PROFIBUS-DP slave-to-slave communication. *[[CO5](Analyse/IOCQ)]*
- (c) Explain unscheduled data transfer technique used in foundation fieldbus (FF). Name the types of virtual communication relationship (VCR) used in FF. *[[CO5](Analyse/IOCQ)]*
- 4 + 3 + (3 + 2) = 12**
9. (a) Name the blocks used in layer 8, the user layer of foundation fieldbus (FF). State the properties of H1 FF physical layer network. *[[CO3](Remember/LOCQ)]*

- (b) Describe function block of Foundation Fieldbus.  
(c) Explain various types of HMI interfaces with examples.

[[CO3](Understand/LOCQ)]

[[CO2](Understand/LOCQ)]

**(3 + 2) + 3 + 4 = 12**

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Cognition Level	LOCQ	IOCQ	HOCQ
Percentage distribution	60.42	34.37	5.21